



FLOOR DRAIN

CHAIN LIST

LF820-3-1/4"	33'
LF831-3-1/4"	7'
LF880T-3-1/4"	67'
LF882T-4-1/2"	61'
HP7705-15"	47'
HP5705-24"	17'
HP5705-3-1/4"	433'

PRODUCT = 20 oz PET
 PRODUCT = 2.88" ~ ± 0.08#MT. 1.3# FULL
 PRODUCT SPEED = 800 BPM @ FILLER

# ROWS @ NEST	RAIL SETTING	CFT	MIN SPEED FPM
1	3.0"	4.17	191
2	5.49"	8.35	96
3	7.98"	12.52	64
4	10.47"	16.70	48
5	12.96"	20.87	38
6	15.45"	25.04	32
7	17.94"	29.22	27
8	20.43"	33.39	24
9	22.92"	37.57	21
10	25.41"	41.74	19

$\frac{166}{2} = 20 \text{ CFT}^2 (\text{NESTED})$

TRANSMISSION		F.P.M.
EVEN SPROCKET		
TH	BORE	
2	1"	180
0	1"	180
		180

16'-4"

50 FPM