

Distributed By: Luann Schmitz

REP: Wayne Confiat

COST ACCT	ELEC	L/E	M/D	SERV	PROD	TRAIN	QC	M/E	MRKTING	H.O.
x	x	x	x	x	x	x	x	x	x	x
Customer# JDE # 11906 Legacy # 01-625			Model: Shrinkpac Packer R93-0380			Serial No: <b>R93-018</b> Work Order No: 99-0282				
Existing Customer: NO			Cross Ref Mach No:			Line / Project No.:				
Customer: <b>IROQUOIS WATER</b> Unit 5, Peace Tree Mall Cornwall Island, Cornwall ONT K6H 5R7						Completion Date: Test View Date: Ship Date H.O.: 2/25/00 Penalty Clause: Confidentiality Agreemen NO				
M-Number: M-014-00-R93-0 Direction: L/R				Continuous Operating Speed: 480 BPM Speed Range: 200 - 480 BPM						
ELECTRIC: Voltage 575 (V) Phase 3 Frequency 60 (Hz)				Color: Standard Parts & Operation Manual Language: 2 - Customer 1 - Krones						
Control Voltage: 24 (v) NEMA MCP				Send To: James Burns, Dan Villeneuve						
Layout #: PL-V-09749				Installation: With Line - Reference Contract						
Krones: <input checked="" type="checkbox"/>				Approved: <input type="checkbox"/> Training: <input checked="" type="checkbox"/> Included in Price						
Machine Inscription In: English				Spare Parts: Hours Tools: Provide List						
CONVEYOR SPECIFICATIONS:										
O.A. Length (mm):					Elevation:					
Conveyor Length Infeed: (mm):					Conveyor Length Discharge (mm):					
Conveyor Width / Type:										
<input type="checkbox"/> Flush Mount			Infeed ----- Front <input type="checkbox"/>		Back <input type="checkbox"/>		Discharge ---- Front <input type="checkbox"/>			Back <input type="checkbox"/>
<input type="checkbox"/> Crossover			Infeed ----- Front <input type="checkbox"/>		Back <input type="checkbox"/>		Discharge ---- Front <input type="checkbox"/>			Back <input type="checkbox"/>
			Width / Style _____				Width / Style _____			
<input type="checkbox"/> Other - Specified:										
GENERAL: Customer Specifications or Design Premise <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Elec. <input type="checkbox"/> Mech. - Allen-Bradley Electrics										
MECHANICAL, ELECTRICAL FEATURES & OPTIONS										
<ul style="list-style-type: none"> <li>- The TRS-45 is used for the processing of film-wrapped tray-packs at a performance of 45 cycles per minute</li> <li>-For the tray processing is used a Nordon-hot-glue unit</li> <li>-Discharge conveyor drive via main drive</li> <li>-The infeed of the carton blanks is arranged under the article infeed.</li> <li>-Article infeed before machine with 6 lanes, accumulator and vibrator</li> <li>-Article transport inside machine adjustable</li> <li>-Article conveyors with sliding sharp edges</li> <li>-Life-long lubricated bearings</li> <li>-SEW gearbox engines and conveyors</li> <li>-Frequency converters for article infeed and case transport</li> <li>-Machine Control, Allen-Bradley</li> <li>-Bernecker &amp; Rainer positioning and axle control</li> <li>-Monochrome swivelling control desk with touchscreen 9,4" for packing machine and shrinking tunnel</li> <li>-Trial run for 1 case</li> <li>-Shrinking Tunnel length 4500mm; length of infeed belt 400mm, length of discharge belt 2100mm</li> </ul>										
Customer In-Plant Test View: Yes <input type="checkbox"/> No <input type="checkbox"/>				MACHINE SHIPPING INFORMATION						
Test Specifications / Instructions:				Ship From: Krones, AG						
				Ship To: Customer						
				Ship Via: Ship Crating Standard						
REVISION NOTES:										
PROCESSED: Eren Vargas			RECEIVED:			COMPLETED:				
Date:	10/28/1999		Date:			Date:				
Name:	Luann Schmitz		Name:			Name:				

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Cost Acct.	Elec.	Filler	HS	M/D	Serv	Prod	Train	Q/C	M/E	Marketing	Fax Canada	Fax H.O.	H.O.
X	X	X		X	X	X	X	X	X			X	X
JDE Cust. #:	# 11906				Model:		Shrinkpac Packer		Serial No:		R93-018		
Legacy Acct #:	# 01-625						R93-0380		Work Order No:		99-0282		
Existing Customer: NO					Cross Ref Mach No:				Line / Project No.:				
Customer: <b>IROQUOIS WATER</b> Unit 5, Peace Tree Mall Cornwall Island, Cornwall ONT K6H 5R7									Ship Date (AG): 02/25/00 Test View Date: Ship Date: Penalty Clause: NO Confidentiality Agreement?: NO				

MECHANICAL, ELECTRICAL FEATURES & OPTIONS (Continued...)

- Special equipment for loose articles with teflon-lines wire mesh conveyor, transfer rollers at discharge, guide rollers
- Controlled central oil-lubrication
- 1 cool-off blower above cool-off distance
- Transport on reinforced silicone rods (16mm) for cases exceeding 10kg
- Automatic cool-off
- Cabinet of stainless steel
- Electrical cabinet, painted version with fan attached
- Manual evacuation of shrinking tunnel via crank handle
- Infinitely variable main drive, frequency controlled
- Infinitely variable temperature with PID-regulator with external preseT value
- Control of the heating elements by means of semi-conductor relays without wear
- A functioning guarantee can only be given if the specifications regarding the film are adhered to
- Trial run for 1 additional Case
- Film wrap transport carriage
- Intermediate lanes and exchange plates for 6-lane infeed

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COST ACCT	ELEC	L/E	M/D	SERV	PROD	TRAIN	QC	M/E	MRKTING	H.O.
x	x	x	x	x	x	x	x	x	x	x

Customer: **IROQUOIS WATER**  
 Unit 5, Peace Tree Mall  
 Cornwall Island, Cornwall ONT K6H 5R7

Model: Shrinkpac Packer  
 R93-0380

Serial No: R93-018

No	BOTTLE: Description	Dia.	Infeed Screw	Stars/ Center Guides	Type	LABELS:			Label Mag.	Mandrel	Pallet Sets Cylinder	Shaft	Brush		Pitch EP/EOP	Comments:
						W	X	H					B	SH		
1	350ml PET Ribbed	61	1	1	WA				1				1		EP	
	SPEED: 480 BPM															
2	500ml PET Ribbed	65	1	1	WA				1				1		EP	
	SPEED: 480 BPM															
3	600ml PET Ribbed	69	1	1	WA				1				1		EP	
	SPEED: 400 BPM															
4	1 Liter PET Ribbed	85	1	1	WA				1				1		EP	
	SPEED: 360 BPM															
5	1.5 Liter Pet Ribbed	86	1	1	WA				1				1		EP	
	SPEED: 250 BPM															

BF = Body Front SH = Shoulder BB = Body Back FN = Full Neck SK = Skirt F = Foil CH = Champ. Neck Bank MD = Medallion SL = Slanted

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